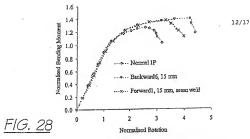
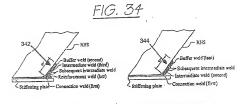
Inventor: Teh, Lip , Serial No.: 10/552,180 Filing Date: October 5, 2005 Atty. Docket: 2373/111 REPLACEMENT SHEET



Comparison between 150×50×4 specimens with and without seam weld



(a) Backward bead deposit sequence

(b) Forward boad deposit sequence